



Dart Aerospace Ltd.
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Tel (613) 632-5200
Fax 613 632-5246

647.1702

Job Sheet 181427



Part No: 647.1702

Job Qty: 4 ea

Part Name: Skid Deflector Assembly



647-3

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 31 2018
120	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.64	Small Fab-1		Sm B 17/8/18
130	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		10/8/18
190	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.64	Small Fab-1		U/A
200	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		U/A
210	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	CC6033	
220	QC21-SA	4 Ea	9/10/18	9/10/18	0.00	0.00	QC21		AUG 10 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: _____ ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	4 Ea (1 ea)	90-Start up Operation	50417534 5057140X3
647.1713	Spacer	4 Ea (1 ea)	90-Start up Operation	5031908
647.1714	Plate	4 Ea (1 ea)	90-Start up Operation	5041788
647.1715	Plate	4 Ea (1 ea)	90-Start up Operation	5041781X2 5033595X2
CR3213-4-4	Rivet, Cherry	88 Ea (22 ea)	90-Start up Operation	5049850
MS21042L3	Nut	4 Ea (1 ea)	90-Start up Operation	5078167X1 5083340
MS27039-1-14	Screw	4 Ea (1 ea)	90-Start up Operation	5084890
NAS1149F0332P	Washer	8 Ea (2 ea)	90-Start up Operation	5084894

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	4	21	0
	647.1713	4	12	0
	647.1714	4	16	0
	647.1715	4	11	0
	CR3213-4-4	88	433	0
	MS21042L3	4	4,552	0
	MS27039-1-14	4	406	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order Part N NCR I Date : Container No: S097790 Part: 647.1702 Job No: 181427 Serial No/Batch: S097790 Revision: Inspector: Exp Date: Instructions:	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="text-align: center;">DISPOSITION</th> <th colspan="5" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="text-align: center;">Rework ☐</td> <td style="text-align: center;">Skid-tube ☐</td> <td style="text-align: center;">Cross tube ☐</td> <td style="text-align: center;">Water Jet ☐</td> <td style="text-align: center;">Engineering ☐</td> <td></td> </tr> <tr> <td style="text-align: center;">Scrap ☐</td> <td style="text-align: center;">Machining ☐</td> <td style="text-align: center;">Small Fab ☐</td> <td style="text-align: center;">Prod. Eng. Coord. ☐</td> <td style="text-align: center;">Quality ☐</td> <td></td> </tr> <tr> <td style="text-align: center;">Use-as-is ☐</td> <td style="text-align: center;">Thermoforming ☐</td> <td style="text-align: center;">Finishing ☐</td> <td style="text-align: center;">Rec/Store/Packaging ☐</td> <td style="text-align: center;">Other ☐</td> <td></td> </tr> <tr> <td style="text-align: center;">Suspected Unapproved ☐</td> <td style="text-align: center;">Large Fab ☐</td> <td style="text-align: center;">Composite ☐</td> <td style="text-align: center;">Supplier ☐</td> <td></td> <td></td> </tr> </table>	DISPOSITION	AGAINST DEPARTMENT/PROCESS					Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">#:</td> <td style="width:33%;">QTY Effective :</td> <td style="width:34%; text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td style="height: 150px; vertical-align: top;"> der Deviation Disposition </td> <td colspan="2" style="vertical-align: top;"> Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval </td> </tr> </table>	#:	QTY Effective :	MRB (QSI042) Approval	der Deviation Disposition	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
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Date: 07/31/18

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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